



5 X 5 X 2 Block of Wood (125 X 125 X 50 mm)

Mark Center and Offset on both sides

3/8" or 10mm offset

Dark 1.50"(37 mm) offset represents tenon on back side

1. Mount between centers and turn Round.
2. With Top toward the tail stock mounted on center, turn and finish the top. Turn, sand, and finish the edge.
3. Turn blank around and mount off center. Bottom toward the tail stock
4. Turn a tenon to fit your chuck. I use 1.50" or 37 mm.
5. Start shaping the bottom and determine how thick the edge should be. Cut the bottom of the bowl to approximate size. Do not make too small. Leave a small flat around the tenon for mounting in chuck.
6. Turn blank around and mount in chuck by the tenon
7. Turn the inside of the bowl to the size you want. Do not turn through the bottom shape you cut earlier.
8. Sand and finish the inside of the bowl. You won't be able to come back to it later
9. Turn around and jam chuck or vacuum chuck and finish the bottom